

MEMPHIS LIGHT, GAS AND WATER DIVISION T.R.A. DOCKET ROOM

RECEIVED

2009 AUG 13 AM 8:24

July 24, 2009

Larry Borum, Chief
Gas Pipeline Safety Division
Tennessee Regulatory Authority
400 James Robertson Parkway
Nashville TN 37243-0505

Re: Petition for Memphis Light, Gas and Water for
A Waiver to Permit the Continue Use of Plastic
Piping, which is in service and had a Storage Period
In Excess of Two Years Prior to Installation

Dear Mr. Borum:

Memphis Light, Gas and Water ("MLGW") is in receipt of your letter of June 22, 2009 requesting additional information as regards to the petition for a pipeline waiver. Please accept this as MLGW's response to the following questions:

1. Please provide a copy of the actual laboratory test data on the three (3) sections of pipe mentioned in your response.

Response: Attached hereto as Exhibit A is the test results for the three sections of pipe discussed in the original response. All tests were performed by the manufacturer, Performance Pipe.

2. In your document you state that some of the 12 inch pipe has been exposed for 10 years. It is unclear if this pipe was exposed for 9 years and some months, exactly 10 years, or 10 years and some months. Please provide information relative to the amount (length) of this 12 inch diameter pipe that has been exposed to UV rays for exactly 10 years or longer.

Ltr. to Larry Borum
July 24, 2009
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Response: Attached as Exhibit B is the assessment prepared by MLGW of all PE pipe for which a waiver is requested. As you will be able to see from the attached assessment, the only pipe exposed for 10 years was four feet of six inch PE pipe which is described on line 72 of the assessment form. Furthermore the "10 years" listing for that pipe is a rounded up figure. Per the specific dates previously provided on line 72, the four feet of six inch pipe installed at 0.25 psi was manufactured on September 27, 1997 and installed on May 17, 2007. Therefore it was exposed approximately nine years and four months.

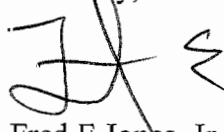
No twelve inch pipe was exposed for 10 years. Per the specific dates provided on line 74, 282' of 12 inch pipe installed at 30 psi was manufactured on February 17, 1999 and installed on August 8, 2007, therefore it was exposed for approximately eight years and five months

3. Give definitive evidence of the Melt Pattern Test's validity based on scientific testing.

Response: Attached as Exhibit C is an explanation provided by Dr. Gene Palermo, whose Curriculum Vitae has been previously submitted to the TRA. Please note, MLGW is not submitting that the heat fusion test will provide definitive results regarding the integrity of PE pipe. Instead, it is a screening tool that can be used as an indicator that further tests may be needed when and if a waxy surface is noted on the PE pipe in question.

Should you require any additional information from MLGW in regard to the pipeline waiver, please do not hesitate to contact Mr. Haywood or myself.

Sincerely,


Fred E Jones, Jr.
Staff Attorney



FEJ/cw

Attachments

EXHIBIT A



Test Results Confirmation TR1594-02 Conformance to ASTM D2513 Specifications After Extended Outdoor Storage				
Pipe Size and Type:		6" DR 11 Yellowstripe® Pipe		
Date of Manufacturing:		August 7, 1999		
Date of Testing:		October 13, 2008		
Test	Test Method	Test Value	Requirement	Result
Melt Flow	ASTM D3350 and ASTM D1238 190/5.0	3.3 g/10min	3.4 g/10min nominal	Pass (Within expected variation)
Carbon Black %	Microwave Furnace	2.17%	>2.0 %	Pass
Density	ASTM D3350 and ASTM D1505	0.955 g/cc black 0.946 g/cc natural (calculated)	0.946 g/cc natural (nominal)	Pass
Thermal Stability	ASTM D2513 and ASTM D3350	247 deg C	>220 deg C	Pass
ID Ductility	ASTM D2513 A.1.5.11.1	Pass	Pass	Pass
Ring Tensile Strength	ASTM D2513 and ASTM D2290	3660 psi Ductile	>2920 psi	Pass
80 deg C testing	ASTM D2513 A.3.2.1	670 psi	5 samples to exceed >170 hrs without failure	>200 hrs Pass

Memphis Gas Light & Water Test Results

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TR 1594-01 08/28/2008, TR 1594-02 10/13/2008 updated 02/17/2009

Test Results Confirmation TR1594-02 Conformance to ASTM D2513 Specifications After Extended Outdoor Storage				
Pipe Size and Type:		1-1/4" DR 11 Yellowstripe® Pipe		
Date of Manufacturing:		February 21, 2000		
Date of Testing:		October 13, 2008		
Test	Test Method	Test Value	Requirement	Result
Melt Flow	ASTM D3350 and ASTM D1238 190/5.0	3.3 g/10min	3.4 g/10min nominal	Pass (Within expected variation)
Carbon Black %	Microwave Furnace	2.09%	>2.0 %	Pass
Density	ASTM D3350 and ASTM D1505	0.955 g/cc black 0.946 g/cc natural (calculated)	0.946 g/cc natural (nominal)	Pass
Thermal Stability	ASTM D2513 and ASTM D3350	247 deg C	>220 deg C	Pass
ID Ductility	ASTM D2513 A.1.5.11.1	Pass	Pass	Pass
Quick Burst	ASTM D2513 and ASTM D1599	Ductile	Ductile	Pass



Test Results Confirmation TR1594-01 Conformance to ASTM D2513 Specifications After Extended Outdoor Storage				
Pipe Size and Type:		4" DR 11 Yellowstripe® Pipe		
Date of Manufacturing:		January 9, 1999		
Date of Testing:		June 18, 2008		
Test	Test Method	Test Value	Requirement	Result
Melt Flow	ASTM D3350 and ASTM D1238 190/5.0	0.3663 g/10min	0.34 g/10min nominal	Pass (Within expected variation)
Carbon Black %	Microwave Furnace	2.11%	>2.0 %	Pass
Density	ASTM D3350 and ASTM D1505	0.954 g/cc black 0.945 g/cc (natural calculated)	0.946 g/cc (nominal natural)	Pass (Within expected variation)
Thermal Stability	ASTM D2513 and ASTM D3350	245 deg C	>220 deg C	Pass
ID Ductility	ASTM D2513 A.1.5.11.1	Pass	Pass	Pass
Ring Tensile Strength	ASTM D2513 and ASTM D2290	3794 psi	>2920 psi	Pass

Memphis Gas Light & Water Test Results

KS Lively

TR 1594-01 08/28/2008, TR 1594-02 10/13/2008 updated 02/17/2009

EXHIBIT B

EXHIBIT C



Palermo Plastics Pipe (P³) Consulting Dr. Gene Palermo

Heat Fusion Melt Pattern Test for

Black HDPE Pipe Stored Outdoors for Over Two Years

From Date of Manufacture

I. Protocol

1. Select pipe in inventory that has been stored outdoors for over two years from date of manufacture.
2. Remove a one-foot sample.
3. Select appropriate saddle fusion heating iron for the size of pipe.
4. Using standard saddle fusion procedures, apply the heating iron to the pipe with the aid of a wooden block to achieve the desired force.
5. Remove heating iron after recommended time or after development of recommended bead size.
6. Immediately examine the appearance of the melt pattern and look for the presence of any wax.
7. Poke the melt pattern with a small wooden stick to determine the integrity of the melt, i.e., any signs of a waxy substance.
8. If no waxy substance is observed, the pipe is suitable for use.
9. Record results.

II. Background

This heat fusion melt pattern test was developed within the DuPont Company Pipe Laboratory as a "GO/NO GO" test to be used as an indicator if the surface of polyethylene (PE) pipe has begun to degrade as a result of exposure to ultra-violet (UV) radiation. It is based on the fact that when PE pipe is subjected to excessive outdoor storage, the UV radiation can break the carbon-carbon bonds that form the backbone of the PE molecule. The result can be a much lower molecular weight polyethylene, which is essentially a wax. The purpose of applying heat from the heating iron during this test is to visually observe this lower molecular PE, which will appear as a "waxy" substance on the pipe surface.

This test was initially used internally within the DuPont Company, and later mentioned verbally to DuPont's gas company customers. To my knowledge, there was no written protocol developed – it was simply a verbal communication about the rationale behind the test.

If colored (tan, yellow, orange) PE pipe has sufficient UV stabilizer in the formulation, this UV stabilizer will absorb the UV radiation. In this case, the PE backbone never gets attacked. If this pipe is subjected to the melt pattern test, a normal melt pattern is observed. Eventually, after continued outdoor exposure, the UV stabilizer is depleted, and the UV radiation can attack the PE carbon-carbon bonds. If this pipe is subjected to the melt pattern test, a "waxy" surface is observed from the lower molecular weight PE that resulted from the UV degradation.

In the case of black pipe, the carbon black acts as a very good UV stabilizer, and it will continue to absorb UV radiation when the pipe is stored outdoors for many years – at least 50 years according to the Plastics Pipe Institute. If this black pipe is subjected to the melt pattern test, it is very likely that a normal melt pattern will always be observed because the carbon black will continue to absorb the UV radiation.